

Date: Wednesday, 13/09/2006 9:00:08 AM
User: COSS Admin

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : MIRROR ARM (S-76)
Job Number : 28496
Estimate Number : 11894
P.O. Number : N/A Part Number : D2262
This Issue : 13/09/2006 S.O. No. : N/A Drawing Number : D2262 REV A1
Prsht Rev. : NC Project Number : N/A
First Issue : N/A Type : SMALL /MED FAB Drawing Revision : A1
Previous Run : N/A Material : N/A
Written By : Due Date : 18/09/2006 Qty: 2 Um: Each
Checked & Approved By :
Comment : Est : D 02.04.15 Added dwg Rev.A1 NG

Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 M304TR0500W035 304 RD Tube .500 x .035W



Comment: Qty.: 1.0948 f(s)/Unit Total : 2.1897 f(s)

Material: 304/316 SS tubing 0.500" Dia. x 0.035" wall

(M304TR0500W035)

Batch No: M101593

FF 06.09.13 2

2.0 BRAKE NC NC BRAKE



Comment: BRAKE NC

Punch tube 304/316 with 2B finish

Deburr

FF 06.09.13 2

3.0 QC5 INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

SA 06/09/13 (2)

4.0 POWDER COATING POWDER COATING



Comment: POWDER COATING

Powder Coat Black Sandtex (Ref. 4.3.5.7) as per QSI 005 4.3

FL 06 09 13 (5)

5.0 QC3 INSPECT POWDER COAT/CHEMICAL CONVERSION



Comment: INSPECT POWDER COAT

FF 06.09.14 2

~~SA 06/09/13~~

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☒ No ☐ DQA: PP Date: 06/01/15
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: MIRROR ARM (S-76)

Job Number: 28496

Part Number: D2262

Job Number:



Seq. #:	Machine Or Operation:	Description :
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6.0	D2022101	Spacer
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Comment: Qty.: 2.0000 Each(s)/Unit Total : 4.0000 Each(s)

Spacer

Pick:

Qty	Part Number	Description	Batch
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4	D2022-101	Spacer	1225815
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FF 06.09.14 2

7.0	A1449	Grommet
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s)

Grommet

Pick:

Qty	Part Number	Description	Batch
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2	A1449	Grommet	11487
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FF 06.09.14 2

8.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
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Comment: SMALL & MEDIUM FAB RESOURCE 1

Assemble as per dwg D2262

FF 06.09.14 2

9.0	QC5	INSPECT POWDER COAT/CHEMICAL CONVERSION
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Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION

level 5

SB 06/09/14 2

10.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: 573 72

LB 06/09/15

2

11.0	QC21	FINAL INSPECTION/W/O RELEASE
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Comment: FINAL INSPECTION/W/O RELEASE

2 06/09/15

Job Completion



u 06.09.15

DART



DRAWN <i>M. Cohen</i>	DART AERO ACCESSORIES INC VICTORIA INTERNATIONAL AIRPORT, CANADA	
DESIGN	DRAWING NO. <i>D2262</i>	REV. <i>A</i>
<i>Aug 10/94</i>	TITLE <i>SHORT TUBE</i>	SHEET <i>1</i> OF <i>1</i>
<i>AI CP 02.03.22</i>	ADD FINISH	



